SERIES DQB, DUB, DRB & DCB
SLIP-ON DRYWALL NAILER FRAMES
FOR 1-3/4" THICK DOORS
STANDARD WALL APPLICATION, HANDED

EQUAL RABBET

SINGLE RABBET

UNEQUAL RABBET

CASED OPEN

Suffix "A" = Active Leaf of Pairs

Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm
Hardware locations shown match Ceco standard doors. Double rabbet profiles are shown, single rabbet and cased opening profiles are similar.

NOTE #1:

STRIKE PLASTER GUARDS (SNAP-IN TYPE) ARE OPTIONAL.

- If necessary to remove, plaster guards are best removed before frame installation.

INSTALLATION INSTRUCTIONS

ROUGH OPENING: DOUBLE RABBET FRAMES, AND SINGLE RABBET FRAMES 4-1/8" DEPTH AND GREATER.

- Door opening width plus 1" DOUBLE RABBET CASED OPENING 1-3/8"

- Door opening width plus 2" SINGLE RABBET FRAMES 4" DEPTH AND LESS

- Door opening width plus 2-3/4" AS ANCHORS ARE PLACED IN RABBET

(After each fastener is installed. Install mutes.)

CONVERSION: 1” = 25.4 mm, e.g., 1-3/4” = 44.45 mm
### TECH-DATA

#### SERIES DQB, DUB, DRB, DCB DRYWALL FRAMES

### KNOCKED DOWN CORNER CONSTRUCTION

- Plumb Anchor access hole with screw
- Dual plumb anchors are applied in depths greater than 8-3/4".

### HINGE PREPARATION

- 4-1/2" x .134" OR 4-1/2" x .180"
- ANSI A156.7 TEMPLATE 7 GAGE STEEL REINFORCING
- BACKSET: 5/16" (See Note #1 on previous page.)

### STRIKE PREPARATION

- UNIVERSAL (4-7/8") ANSI A115.1 & 2 TEMPLATE 12 GAGE STEEL REINFORCING STANDARD FOR 1-3/4" DOORS
- SEE NOTE #1 ON PREVIOUS PAGE.

### LOCK STRIKE PREPARATION

- CYLINDRICAL (2-3/4") ANSI A115.2 TEMPLATE 14 GAGE STEEL REINFORCING
- ALSO AVAILABLE WITHOUT LIP CUTOUT FOR DEADLOCKS
- SEE NOTE #1 ON PREVIOUS PAGE.

### CLOSER REINFORCEMENT (OPTIONAL)

- 14 GAGE STEEL 1-3/4" X 14" REINFORCEMENT PLATE
- PLATE LOCATION DETERMINED BY CLOSER ATTACHMENT LOCATION.

### DOOR SILENCER (MUTE)

- RUBBER MUTE (3) / STRIKE JAMB (2) / DOUBLE SWING HEAD

### FACE ANCHORING

- APPROX. 1/2" TO CENTERLINE OF FACE HOLE
- FACE HOLES ARE 16" MAXIMUM ON CENTER.
- STANDARD FACE HOLE DIAMETER = 0.190"
- OPTIONAL FACE HOLE DIAMETER = 9/32" OR 5/16"

(Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm)
**PRODUCT SPECIFICATIONS:**

Steel door frames shall be as manufactured by Ceco Door, Milan, TN., USA. They shall conform to the Steel Door Institute guide specification, ANSI A250.8.

**Series DQB, DUB, DRB & DCB** frames for 1-3/4" doors are formed from commercial quality cold rolled steel conforming to ASTM A1008 ...or (optional) hot-dipped galvanized steel conforming to ASTM A924 and A653 - see chart below.

Frames are knocked down, field assembled type. Components have diecut mitered corners that interlock rigidly when field assembled. All frame profiles are sized to fit popular wall thicknesses. Integral door stops are 5/8" high and frame faces are 2". Adjustable, compression type anchors are welded to jambs and allow frame installation, plumbing and squaring after wallboard is applied (to adjust anchors use Phillips head screw driver). Components have face holes, allowing fasteners to attach frame to stud.

**Hardware Provisions:** Frames are handed. Hinge jambs are mortised for 4-1/2" high, standard or heavy weight hinges (specify which). 7 gage steel reinforcements are welded in place and are drilled and taped for fasteners in accordance with ANSI A156.7. The strike jamb is prepared for 4-7/8" universal or 2-3/4" cylindrical strike in accordance with ANSI A 115.1&2 (specify which). Optional closer reinforcement is a 14 gage steel plate welded in place. Closer reinforcement not allowed in frame face, which is due to face holes and interference with installation. 3 mute holes are provided per strike jamb and 2 for double swing heads. DCB frames do not have hinges, strikes or frame stops.

**Paint:** Steel door frames are provided with one coat of oven-cured neutral color primer paint. Primer coat shall conform with ANSI A250.10. The primer coat is a preparatory base for necessary finish painting. "Colorstyle" finish coat is also available. Colorstyle finish is electrostatically applied, oven-cured urethane enamel. For accurate color selector chart ask customer service for a Pantone Colorstyle chart.