STC32 thru STC44 (Non-Fire Rated Pairs with Glass)
TESTED AND IN COMPLIANCE WITH ASTM E90, ASTM E413, ASTM E1332, & ASTM E2235.
DOOR SYSTEMS ARE IN COMPLIANCE WITH HMMA 865 & SDI-128 SPECIFICATIONS.
COMPLETE WITH PERIMETER SOUND SEALS AND THRESHOLD AS REQUIRED FOR RATING.

The Required Core Will Be Provided To Achieve The Rating Needed. Appropriate Acoustical Seal Sets Are Provided With Each STC Rated Assembly.

ACOUSTICAL STEEL GLASS KIT WITH 5/16" TEMPERED LAMINATED ACOUSTICAL GLASS IS FACTORY INSTALLED IN NON-FIRE RATED DOORS.

Suggested Uses:
Conference Rooms, Clinical Offices, Courtrooms, Legal Offices,
Broadcast Studios, Boardrooms, Libraries, Music Rooms, and Performing Arts Studios, Hotel/Motel, and Military Barracks.

Optional Surface Mounted Closer Reinforcement

Revolutionary Sound Absorption Core

Refer to www.cecodoor.com for Installation Instructions.

STX 32-44 Shown PEMKO Seal Set 13

2009APK or 2009DPK

Door Design
Note: One Glass Lite per Door Allowed

V G N
It is important that acoustic door systems be properly installed and sealed into the wall to prevent "flanking noise". Acoustical systems are furnished with detailed installation instructions.

Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm
TECH-DATA

Sound-Tech Xpress Door Systems

MASTERY "T"
ANCHOR

WIRE MASONRY
ANCHOR

7 GAGE GALV.
STEEL

(ANCHOR DESIGN MAY VARY DEPENDING ON DEPTH & PROFILE)

EXISTING OPENING
ANCHOR
EO

ANCHOR FITS
VARIOUS DEPTH
FRAMES (SEE BELOW)

SU
EO/SU: 4-3/4" thru 6-3/4" depth
PROFILE
EO/SU: 6-7/8" thru 8-3/4" depth

SQ
EO/SQ: 5-1/8" thru 6-3/4" depth
PROFILE
EO/SQ: 6-7/8" thru 8-3/4" depth

EXISTING OPENING
ANCHOR
EO/P&S

DOOR CONSTRUCTION
TOP AND BOTTOM

HARDWARE
PREPARATIONS

SURFACE VERTICAL ROD

LOCK EDGE IS BEVELED
1/8" in 2"

HINGE PREPARATION

HINGE PREP
IS HANDED

7 GAGE REINFORCEMENT

4-1/2" OR 5"
REGULAR OR HEAVY
WEIGHT HINGES
ANSI A156.7

THRESHOLD

(Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm)
1-3/4" thick acoustical steel door system shall be as provided by Ceco Door Products, USA. Doors and frames shall conform to the Steel Door Institute guide specification ANSI A250.8 as applicable.

The doors and frames are commercial quality cold-rolled steel conforming to ASTM A1008 or optional zinc coated steel conforming to ASTM A653 & ASTM A924. Acoustic core and internal construction is manufacturer’s proprietary standard as tested in accordance with ASTM E90, E413, E1332, & E2235 to furnish the STC rating specified. Door systems are in compliance with HMMA 865 & SDI-128 specifications. 5/16" tempered laminated glass is factory installed. A physical STC door label is applied to certify the product and identify the specific rating. The label will be applied to the door only and there will not be a label applied to the frames. Frames are single or double rabbit profile of continuously welded construction and are available for any masonry and acoustic wall system applications. They are constructed of 16 gauge min. or 14 gauge max. to provide the STC performance specified. Mutes are not allowed in these frames. Assemblies STC rated 40 and above must also be grout filled to achieve the STC rating.

Hardware Provisions: Hinge preparations are handied. The square hinge edges are mortised for 4-1/2" or 5" high, standard or heavy weight hinges (specify which). The door lock edge has a standard bevel and is prepared for ANSI A156.3 surface vertical rod x surface vertical rod. Electric power transfer, mag switch and dead bolt hardware preparations are not allowed.

Paint: Doors and frames shall be provided with one coat of oven-cured neutral color primer paint. Primer coat shall conform to ANSI A250.10. The primer coat is a preparatory base for necessary finish painting. "Colorstyle" finish coat is also available, for the door & 3 sided frame, from a Pantone color selection chart. Optional colorstyle finish is electrostatically applied, oven-cured urethane enamel, and shall confirm to ANSI A250.3. For accurate color selectors ask for a Ceco Colorstyle chart.

Note: Industry standard construction tolerances for squareness of frame installation, plumbness of walls, flatness of floors, flanking, etc. may result in a difference of 3db – 5db sound loss in a field test versus lab test.

<table>
<thead>
<tr>
<th>STC Rating</th>
<th>Lock Type</th>
<th>Under-cut</th>
<th>Max. Fire Rating</th>
<th>Max. Lite Visible Area</th>
<th>Seal Set Description</th>
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</thead>
<tbody>
<tr>
<td>Pairs 32-44</td>
<td>*SVR x SVR</td>
<td>3/8&quot;</td>
<td>N/A</td>
<td>100&quot;</td>
<td>Pemko seals: S88, S44, S773, 303AS, ACP112 &amp; 2009_PK Threshold-Set 13</td>
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<tr>
<td>Pairs 32-41</td>
<td>*SVR x SVR</td>
<td>3/8&quot;</td>
<td>N/A</td>
<td>288&quot;</td>
<td>Pemko seals: S88, S44, S773, 303AS, ACP112 &amp; 2009_PK Threshold-Set 13</td>
</tr>
</tbody>
</table>

* SURFACE VERTICAL ROD X SURFACE VERTICAL ROD

NOTE: 5/16" TEMPERED LAMINATED GLASS IS FACTORY INSTALLED.

OTHER NON-TESTED ASSEMBLIES ARE AVAILABLE. CONTACT FACTORY FOR DETAILS.

(Conversion: 1" – 25.4 mm, e.g., 1-3/4" – 44.45 mm)