**1-3/4" Sound-Tech Xpress**

**STC32 thru STC41 (Fire Rated or Non-Fire Rated Flush Pairs)**

TESTED AND IN COMPLIANCE WITH ASTM E90, ASTM E413, ASTM E1332, & ASTM E2235. DOOR SYSTEMS ARE IN COMPLIANCE WITH HMMA 865 & SDI-128 SPECIFICATIONS. COMPLETE WITH PERIMETER SOUND SEALS, DOOR BOTTOM AND THRESHOLD AS REQUIRED FOR RATING.

OPTIONAL SURFACE MOUNTED CLOSER REINFORCEMENT

REVOLUTIONARY SOUND ABSORPTION CORE

The Required Core Will Be Provided To Achieve The Rating Needed. Appropriate Acoustical Seal Sets Are Provided With Each STC Rated Assembly.

Suggested Uses:
Conference Rooms, Clinical Offices, Courtrooms, Legal Offices, Broadcast Studios, Boardrooms, Libraries, Music Rooms, and Performing Arts Studios, Hotel/Motel, and Military Barracks.

Refer to www.cecodoor.com for installation instructions.
It is important that acoustic door systems be properly installed and sealed into the wall to prevent "flanking noise". Acoustical systems are furnished with detailed installation instructions.

(Conversion: 1” = 25.4 mm, e.g., 1-3/4” = 44.45 mm)
PRODUCT SPECIFICATIONS:

1-3/4" thick acoustical steel door system shall be as provided by Ceco Door Products, USA. Doors and frames shall conform to the Steel Door Institute guide specification, ANSI A250.8 as applicable.

The doors and frames are commercial quality cold-rolled steel conforming to ASTM A1008 or optional zinc coated A60 steel conforming to ASTM A653 & ASTM A924. Acoustic core and internal construction is manufacturer’s proprietary standard as tested in accordance with ASTM E90, E413, E1332, & E2235 to furnish the STC rating specified. Door systems are in compliance with HMMA 865 & SDI-128 specifications. A physical STC door label is applied to certify the product and identify the specific rating. The STC label will be applied to the door only and there will not be a label applied to the frames.

Frames are single or double rabbet profile of continuously welded construction and are available for any masonry and acoustic wall system applications. They are constructed of 16 gauge min. or 14 gauge max. to provide the STC performance specified. Mutes are not allowed in these frames. The frames must also be grout filled to achieve an STC rating of 40 and above.

Hardware Provisions: Hinge preparations are handed. The square hinge edges are mortised for 4-1/2" or 5" high, standard or heavy weight hinges (specify which). The door lock edge has a standard bevel and is prepared for ANSI A115.2 cylindrical x surface or flush bolt, ANSI A115.1 mortise lock x surface or flushbolt. Electrical power transfer, mag switch and deadbolts are not allowed.

Paint: Doors and frames shall be provided with one coat of oven-cured neutral color prime paint. Primer coat shall conform to ANSI A250.10. The primer coat is a preparatory base for necessary finish painting. “Colorstyle” finish coat is also available, for the door & 3 sided frame, from a selection of standard colors (optional). Colorstyle finish is electrostatically applied, oven-cured urethane enamel, and shall confirm to ANSI A250.3. For accurate color selectors ask for a Ceco Colorstyle chart.