1-3/4" Sound-Tech Xpress

STC 32 (Flush Singles)

TESTED AND IN COMPLIANCE WITH ASTM E90, ASTM E413, ASTM E1332, & ASTM E2235.
DOOR SYSTEMS ARE IN COMPLIANCE WITH HMMA 865 & SDI-128 SPECIFICATIONS.
COMPLETE WITH PERIMETER SOUND SEALS AND THRESHOLD AS REQUIRED FOR RATING.

The Required Core Will Be Provided To Achieve The Rating Needed.
Appropriate Acoustical Seal Sets Are Provided With Each STC Rated Assembly.

STX 32 SHOWN PEMKO SEAL SET 32

REFER TO WWW.CECODOOR.COM FOR INSTALLATION INSTRUCTIONS.

Suggested Uses:
Conference Rooms, Clinical
Offices, Courtrooms, Legal Offices,
Broadcast Studios, Boardrooms,
Libraries, Music Rooms, and
Performing Arts Studios, Hotel/Motel,
and Military Barracks.
It is important that acoustic door systems be properly installed and sealed into the wall to prevent "flanking noise". Acoustical systems are furnished with specific detailed sound seal installation instructions.

(Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm)
### TECH-DATA

#### Sound-Tech Xpress Door System

**PRODUCT SPECIFICATIONS:**

1-3/4" thick acoustical steel door system shall be as provided by Ceco Door Products, USA. Doors and frames shall conform to the Steel Door Institute guide specification, ANSI A250.8 as applicable.

The doors and frames are commercial quality cold-rolled steel conforming to ASTM A1008 or optional zinc coated A60 steel conforming to ASTM A653 & ASTM A924. Acoustic core and internal construction is manufacturer’s proprietary standard as tested in accordance with ASTM E90, E413, E1332, & E2235 to furnish the STC rating specified. Door systems are in compliance with HMMA 865 & SDI-128 specifications. A physical door label is applied to certify the product and identify the specific rating. The label will be applied to the door only and there will not be a label applied to the frames.

Frames are single or double rabbit profile of continuously welded construction and are available for any masonry and acoustic wall system applications. They are constructed of 16 gauge min. or 14 gauge max. to provide the STC performance specified. Mutes are not allowed in these frames. The frames do not require grout to achieve the STC32 rating.

**Hardware Provisions:** Hinge preparations are handed. The square hinge edges are mortised for 4-1/2" or 5" high, standard or heavy weight hinges (specify which). The door lock edge has a standard bevel and is prepared for ANSI A115.2 cylindrical or ANSI A115.1 mortise lock. Lock jamb preparation is for 4-7/8" high strike (ANSI A115.1 or 2). Electric Power Transfer (EPT), mag switch and cylindrical deadbolt’s are not allowed.

**Paint:** Doors and frames shall be provided with one coat of oven-cured neutral color prime paint. Primer coat shall conform to ANSI A250.10. The primer coat is a preparatory base for necessary finish painting. “Colorstyle” finish coat is also available, for the door & 3 sided frame, from a selection of standard colors (optional). Colorstyle finish is electrostatically applied, oven-cured urethane enamel, and shall conform to ANSI A250.3. For accurate color selectors ask for a Ceco Colorstyle chart.

**Note:** Industry standard construction tolerances for squareness of frame installation, plumbness of walls, flatness of floors, flanking, etc. may result in a difference of 3db – 5db sound loss in a field test versus lab test.

### ACoustical FirE Doors

**LABELING AGENCIES:**
- UL
- WARNock HERSEY

**TEST:** UL 10B, UL 10C, UL 1784, & NFPA 252
**RATING:**
- 20 MIN. THRU 3 HRS. (STC 32) FLUSH SINGLES 4"0" x 8"0" MAX.
- DESIGNS: FLUSH ONLY

### Sound-Tech Xpress Door Systems

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<th>Lock Type</th>
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<th>Max. Fire Rating</th>
<th>Seal Set Description</th>
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<td>Single Doors 32</td>
<td>See Below 3/8&quot;</td>
<td>3 Hr.</td>
<td>Pemko Seals: 312CN &amp; 2009_PK Threshold-Set 32</td>
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**STC 32 WITH CYLINDRICAL LOCK OR MORTISE LOCK. OPTIONAL PREPS NOT ALLOWED.**

**OTHER NON-TESTED ASSEMBLIES ARE AVAILABLE. CONTACT FACTORY FOR DETAILS.**

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