1-3/4" STAINLESS STEEL DOOR
FULL FLUSH STEEL DOORS
BEVELED LOCK AND HINGE EDGE, HANDED

Available in polystyrene, honeycomb, steel stiffened or polyurethane slab core. Ideally suited for applications where food, sanitation, health or corrosive environments require a luxurious durable finish ...

Suggested Use:
- Interior or Exterior ...
- Refineries
- Food Processing
- Salt Mines
- Water Treatment
- Sanitation
- Pharmaceutical Plants
- Swimming Pools
- Coastal Areas
- Research Laboratories
- Chemical Plants

<table>
<thead>
<tr>
<th>STEEL GAGE</th>
<th>FINISH</th>
<th>304 STAINLESS STEEL</th>
<th>316 STAINLESS STEEL</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CEKO STEEL FINISH CODE</td>
<td>CEKO STEEL FINISH CODE</td>
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<tr>
<td>12 GAGE</td>
<td>14 GAGE</td>
<td>16 GAGE</td>
<td>18 GAGE</td>
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<tr>
<td>#4 BRUSH</td>
<td>12S01</td>
<td>14S01</td>
<td>16501</td>
</tr>
<tr>
<td>#6 SATIN</td>
<td>12S03</td>
<td>14S03</td>
<td>16503</td>
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<tr>
<td>#8 MIRROR</td>
<td>12S05</td>
<td>14S05</td>
<td>16505</td>
</tr>
<tr>
<td>#28 PAINT GRADE</td>
<td>12S07</td>
<td>14S07</td>
<td>16507</td>
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<tr>
<td>XL BLEND</td>
<td>12S10</td>
<td>14S10</td>
<td>16S10</td>
</tr>
</tbody>
</table>

SPECIAL NOTE: AT 304 ALLOY, INTERNAL REINFORCEMENTS AND PARTS FOR STAINLESS STEEL DOORS TO BE PROVIDED AS GALVANIZED STEEL.

SPECIAL NOTE: AT 316 ALLOY, INTERNAL REINFORCEMENTS AND PARTS FOR STAINLESS STEEL DOORS TO BE PROVIDED AS STAINLESS STEEL.
Hardware locations shown match Ceco stainless steel frames.

*9'0" MAX. HEIGHT IN 18 GAGE

Conversion: 1" = 25.4 mm, e.g., 1-3/4" = 44.45 mm

Experience a safer and more open world
16 GA. STAINLESS STEEL TOP AND BOTTOM CHANNELS WELDED TO BOTH FACE SHEETS.

18 GA. STAINLESS STEEL FLUSH CAP OPTIONAL FOR TOP AND BOTTOM CHANNEL, SCREW APPLIED.

VERTICAL EDGES
LOCKSEAM CONSTRUCTION (18 GAGE ONLY & WITH VISIBLE SEAM ONLY)

18, 16, 14 & 12 ga. Center Seam Welded Seamless Edge

TOP FACE SHEET

BOTTOM FACE SHEET

16 Gage Full Height Channel

OPTIONAL LOCKS REINFORCEMENT

14 GAGE

LOCK PREPARATION
GOV. 160/161 CYLINDRICAL TYPE

BEVELED LOCK EDGE
2–3/4” BACKSET

12 GAGE LOCK REINFORCEMENT

LOCK EDGE IS BEVELED

HINGE PREPARATION
4–1/2” OR 5” HIGH STANDARD OR HEAVYWEIGHT FULL MORTISE HINGES

ANSI A156.7 TEMPLATE

HINGE EDGE IS BEVELED

7 GAGE HINGE REINFORCEMENT

LOCK PREPARATION
GOV. 86–4 MORTISE TYPE

BEVELED LOCK EDGE
2–3/4” BACKSET

FACE OF DOOR PREPARED PER LOCK TEMPLATE

12 GAGE LOCK REINFORCEMENT

STAINLESS STEEL LOW PROFILE GLAZING TRIM

*POCKET SIZE
3/8”
1/2”
5/8”

ALLOYS OF KIT WILL MATCH MATERIAL OF DOOR.

STAINLESS STEEL LOW PROFILE GLAZING TRIM

*POCKET SIZE
7/8”
1”
1–1/8”
1–1/4”
1–3/8”

ALLOYS OF KIT WILL MATCH MATERIAL OF DOOR.

SPECIAL NOTE: AT 316 ALLOY, INTERNAL REINFORCEMENTS AND PARTS FOR ALL STAINLESS STEEL DOORS TO BE PROVIDED AS STAINLESS STEEL. AT 304 ALLOY, INTERNAL REINFORCEMENTS AND PARTS FOR ALL STAINLESS STEEL DOORS TO BE PROVIDED AS GALVANIZED.

(Conversion: 1” = 25.4 mm, e.g., 1–3/4” = 44.45 mm)

Experience a safer and more open world
PRODUCT SPECIFICATIONS:

1-3/4" thick stainless steel doors shall be as provided by Ceco Door Products.

**Stainless steel doors** are made as full-flush 18 gage lock seam edge with visible edge seams or 18, 16, 14 and 12 gage center seam style. 18, 16, 14 & 12 gage center seam doors have no visible vertical edge seams. Face sheets are commercial quality stainless steel. Stainless Steel conforms to ASTM A240. Polystyrene core is permanently bonded to face skins. Steel stiffened, polyurethane slab and honeycomb cores are available. The top and bottom 16 gage channels are inverted. An 18 gage stainless steel cap is available to flush out the top and/or bottom of the door, as an option.

**Hardware Provisions:** Beveled hinge edges are mortised for 4-1/2" or 5" high, standard or heavy weight hinges (specify which). 7 gage hinge reinforcements are welded inside the door edge and are drilled and tapped for fasteners in accordance with ANSI A156.7. The beveled lock edge has a standard bevel (1:16) and is prepared for Gov. series 86 or 160/161 locks in accordance with ANSI A115 (specify which). Optional 14 gage closer plate reinforcing is available.

**Alloy, Finish and Textures:** Standard alloy is Type 304, available in #4 brush finish, #6 satin finish, #8 mirror finish, #2B paint grade finish, or XL blend. Type 316 available for corrosive environments available in #4 brush finish, #6 satin finish, #8 mirror finish, #2B paint grade finish, or XL blend. Standard alloy is Type 304, available in #4 brush finish, #6 satin finish, #8 mirror finish, #2B paint grade finish, or XL blend. Type 316 available for corrosive environments available in #4 brush finish, #6 satin finish, #8 mirror finish, #2B paint grade finish, or XL blend.

**Protection:** Doors are crated for shipment.

### MATERIAL

<table>
<thead>
<tr>
<th>DOOR FACE SHEETS</th>
<th>STAINLESS STEEL TYPE</th>
</tr>
</thead>
<tbody>
<tr>
<td>18 Gage Stainless Steel</td>
<td>304-4</td>
</tr>
<tr>
<td>16 Gage Stainless Steel</td>
<td>STD</td>
</tr>
<tr>
<td>14 Gage Stainless Steel</td>
<td>STD</td>
</tr>
<tr>
<td>12 Gage Stainless Steel</td>
<td>STD</td>
</tr>
</tbody>
</table>

**STAINLESS STEEL ALLOY**

| TYPE 304 | Standard |
| TYPE 316 | High Corrosive Resistance Optional |

<table>
<thead>
<tr>
<th>STAINLESS STEEL FINISH FOR 304 AND 316</th>
</tr>
</thead>
<tbody>
<tr>
<td>#4 BRUSH FINISH</td>
</tr>
<tr>
<td>#5 SATIN FINISH</td>
</tr>
<tr>
<td>#8 MIRROR FINISH</td>
</tr>
<tr>
<td>#2B PAINT GRADE FINISH</td>
</tr>
<tr>
<td>XL BLEND LONG GRAIN BRUSH FINISH</td>
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