LATCHBOLT STOP FOR 8888 ZINC CHASSIS

1.) REMOVE CHASSIS COVER AND LATCHBOLT RETURN SPRING.
2.) USING A PUNCH (OF THE PROPER SIZE) TAP OUT THE SPROL PIN AND REMOVE THE LATCHBOLT.
3.) ROTATE LIFT ARM UP AS FAR AS POSSIBLE AND SLIDE LATCHBOLT STOP INTO PLACE.
4.) USING #6-32 x 5/16" SCREW SECURE LATCHBOLT STOP.
5.) REASSEMBLE BY REVERSING STEPS 1 AND 2.

NOTE:
1. PRINT BLACK INK ON WHITE STOCK BOTH SIDES.
2. SEE SHEET 1 FOR FRONT SIDE CONTENT.