43- PREFIX FLUSH END CAP
RAIL CUTTING INSTRUCTION SHEET
FOR 80 SERIES RAILS

IF RAIL MUST BE CUT,
FOLLOW THESE STEPS:

1. INSTALL RAIL INSERT
2. MEASURE FROM PUSH RAIL SIDE
3. MARK CUT LINE WITH A PENCIL
4. PLACE CUTTING GUIDE ON SIDE
   OF RAIL TO BE REMOVED
5. LINE UP GUIDE WITH PENCIL MARK
6. SECURE CUTTING GUIDE WITH C-CLAMP
7. CUT RAIL USING APPROPRIATE CUTTING
   TOOL (IF HACK SAW IS USED INSTALL
   A NEW BLADE FOR BEST RESULTS)
8. FILE, DE-BURR AND RADIUS CUT EDGES
    AND CORNERS
9. INSTALL END BRACKET FLUSH WITH END
    OF RAIL.
   NOTE: DOOR SURFACE MUST BE FLAT.
10. INSTALL END CAP FLUSH WITH END OF RAIL.

FILE, DE-BURR & SMOOTH
SHARP EDGES -
ALL (4) SIDES

FILE, DE-BURR & SMOOTH
SHARP CORNERS

END
CAP

DOOR