INSTRUCTIONS FOR THE REMOVAL AND INSERTION OF SARGENT CONSTRUCTION CORES, 11-6300 and DG-6300 REMOVABLE CORE CYLINDERS

For assistance, contact SARGENT at 800-727-5477 or www.sargentlock.com

THE 11-6300 AND DG1-2-OR 3- 6300 CORES ARE ONLY COMPATIBLE WITH HARDWARE ORDERED TO ACCEPT THEM, EXISTING HARDWARE MAY REQUIRE TO BE MODIFIED OR REQUIRE THE USE OF NEW TAIL PIECES IN BORED LOCKS — SEE CATALOG FOR MORE INFORMATION

11-6300 CORES KEYED 1 BITTED USE A CONTROL KEY CUT 113511

<table>
<thead>
<tr>
<th>CORE REMOVAL – RIM AND MORTISE CYLINDERS</th>
<th>BORED LOCKS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Insert control key and turn counterclockwise until stop is reached.</td>
<td>Insert control key and rotate 15° counterclockwise</td>
</tr>
<tr>
<td>With key in this position, pull out core.</td>
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</tr>
<tr>
<td>Make sure that key clearance slot faces down.</td>
<td>New Cylinder</td>
</tr>
<tr>
<td>Note: pins should be positioned at about a 15° angle to align with holes in core.</td>
<td></td>
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</table>

To remove key, return to vertical position and withdraw.

With key in this position, pull out core.

INSERTING CYLINDER CORE

RIM AND MORTISE CYLINDERS

With pins aligned in housing as shown below, with control key in core rotate key counter clockwise and insert core in to housing.

LEVER / BORED LOCKS

Insert correct tail piece in to back of core and secure with tail piece retainer as shown.

To remove key, return to vertical position and withdraw. (Note: for easiest key removal hold core in place while starting to withdraw key.)

INSTALLING CORES IN BORED LOCKS

REMOVING CORE FROM BORED LOCKS

8 and 9 Line locksets should be assembled and have outside knobs locked (by inside knob push or turn button — or by inside knob key).

With key in this position, pull out core.

Then insert control key and turn counterclockwise until stop is reached.

To remove key — return to vertical position and withdraw.

To remove key, return to vertical position and withdraw. (Note: for easiest key removal hold core in place while starting to withdraw key.)

8 and 9 Line locks should be assembled and have outside knobs locked (by inside knob push or turn button — or previously by outside knob, key or construction plug). Then insert control key into replacement core and turn counterclockwise until stop is reached. Slide core onto pins and into knob.

Note: if inside knob button will not lock knob, rotate pins in knob 180°.

Note: pins in knob should be positioned at about a 15° angle to align with holes in core.

To remove key, return to vertical position and withdraw. (Note: for easiest key removal hold core in place while starting to withdraw key.)

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### CORE REMOVAL

**6300 and 10-6300 cores keyed 1 bitted use a control key cut 113511**

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To remove 60- plastic disposable core pull from lock, save and reuse tail piece in permanent core on bored locks

### INSERTING CYLINDER CORE

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<td>With pins aligned in housing as shown below, with control key in core rotate key counter clock wise and insert core in to housing.</td>
<td>Install 6 pin tail piece in back of core when used in lever/bored locks</td>
</tr>
<tr>
<td>Make sure that key clearance slot faces down.</td>
<td>Insert control key and rotate 15 degrees counterclockwise.</td>
</tr>
<tr>
<td>Note: pins should be positioned at about a 15° angle to align with holes in core.</td>
<td>Insert core into lock and turn key clockwise until it stops and remove key</td>
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### REMOVING CORE FROM BORED LOCKS

8 and 9 Line locksets should be assembled and have outside knobs locked (by inside knob push or turn button — or by inside knob key). Then insert control key and turn counterclockwise until stop is reached.

With key in this position, pull out core.

To remove key — return to vertical position and withdraw.

### INSTALLING CORES IN BORED LOCKS

8 and 9 Line line locks should be assembled and have outside knobs locked (by inside knob push or turn button — or previously by outside knob, key or construction plug). Then insert control key into replacement core and turn counterclockwise until stop is reached. Slide core onto pins and into knob.

To remove key, return to vertical position and withdraw. (Note: for easiest key removal hold core in place while starting to withdraw key.)

Note: pins in knob should be positioned at about a 15° angle to align with holes in core.